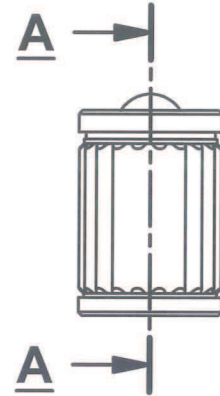
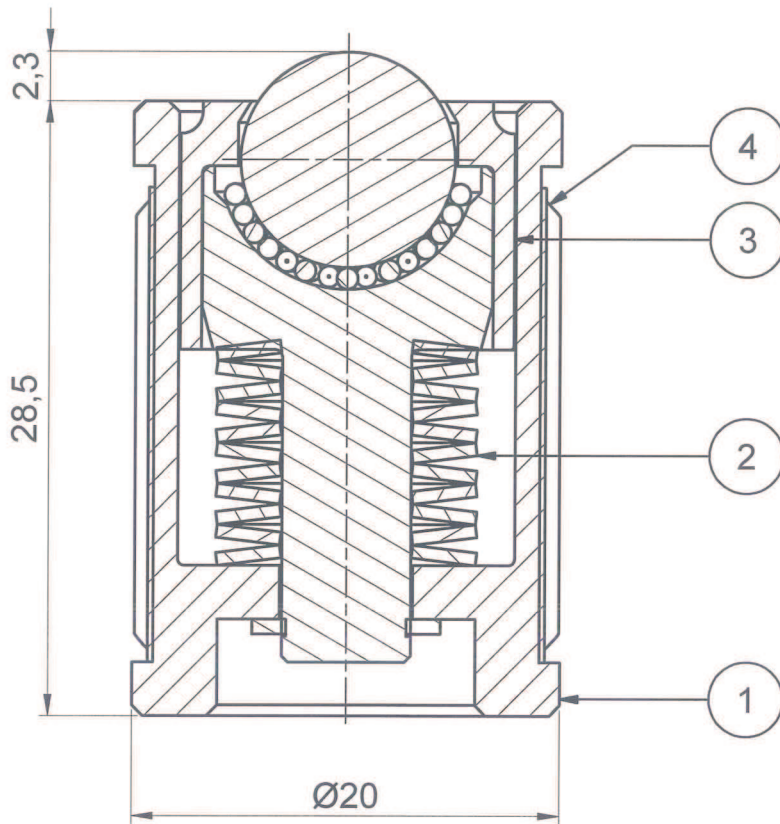


SECTION A-A



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	FB366-005	BASE
2	1	MB18-680	SPRING ASSY
3	1	MB18-690	PLUNGER ASSY
4	1	DQ1184-044	BEARING RING

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]		± 1°	TOL.	0.2 [.008]	0.5 [.02]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]							
WEIGHT: ± 0.052 kg			EAS a global company							
			3,2  <i>FINISH UNLESS SPECIFIED</i> <i>Ra_{µm} [Ra_µ]</i>							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			SCALE 1:1				DESCRIPTION SINGLE BALL DIE LIFTER 18			
GROUP TECH. CODES	C.		DO NOT SCALE DRAWING	DR. lodderd	DATE 03-2-14	DRAWING NO. MB18		Rev	9/02	
	M.			CH.	DATE				A4	

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