



MTC70-36-XX:

CLAMPFORCE at 350 bar = 68.2 kN
TOTAL STROKE = 12 mm

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	DQ1230-900 V	CYLINDER ASSY
2	1	DQ1280-190 (79)	T-SLOT BODY
3	2	CCE1020.108-5C	WASHER-SPRING M20
4	2	CCA2043.028-1A	SCREW M20x80

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS						DIMENSIONS IN BRACKETS ARE IN [INCH]				
NO CHANGE, NO PROGRESS						FINISH UNLESS SPECIFIED				
WEIGHT: ± 9.736 kg						3,2 $\sqrt{Ra_{\mu m}}$ [Ra μ]			www.EASchangesystems.com	
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED						SCALE 1:1.5			DESCRIPTION T-SLOT CLAMP ASSY	
GROUP TECH. CODES	C.			DO NOT SCALE DRAWING	DR. Yue	DATE 2020/5/15	DRAWING NO. MTC70-36-XX		Rev	9/02
	M.				CH.	DATE				A3