



MTC30-22-XX:

CLAMPFORCE at 350 bar = 15.6 kN
TOTAL STROKE = 8 mm

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	MTC30-18-XX	T-SLOT BODY
2	1	DQ1220-900V	CYLINDER ASS'y
3	2	CCE1016.108-5C	WASHER-SPRING
4	1	CCA823-0285C	SET SCREW M8x20
5	2	CCA1635.028-1A	SCREW M16x55

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS						DIMENSIONS IN BRACKETS ARE IN [INCH]				
WEIGHT: ± 4.260 kg						NO CHANGE, NO PROGRESS				
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED										
SCALE 1:1,25										
GROUP TECH. CODES	C.			DO NOT SCALE DRAWING	DR. Yue	DATE 2020/5/14				
	M.						www.EASchangesystems.com			
						DESCRIPTION CLAMP CYLINDER ASS'y				
						DRAWING NO. MTC30-18-XX				
						Rev 9/02				
						A3				