



E7180	ch. Bracket	08/05/99
E7149	minor changes	02/10/98
E7121	RELEASED	03/96
EASC	CHANGES	DATE

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-6 [.02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	± 1'	SIZE	0.5-3 [.02-12]	3-6 [12-24]	6-30 [24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1'	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS					DIMENSIONS IN BRACKETS ARE IN [INCH]					
WEIGHT: ± 13.845 kg					NO CHANGE, NO PROGRESS					
					3.2 FINISH UNLESS SPECIFIED √ Raµm [Raµ]					
					SCALE 1 : 1.25					
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED					DESCRIPTION HECS 70 ID SPEC. SHEET					
GROUP	C.	DO NOT SCALE DRAWING			DR breep	DATE 6-2-2020	DRAWING NO. HECS-70-2200			Rev 9/02
TECH. CODES	M.				CH.	DATE				A2

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