



Parts List

| ITEM | QTY | PART NUMBER     | DESCRIPTION              |
|------|-----|-----------------|--------------------------|
| 1    | 1   | DQ947-900       | HYDR. ENGEL CLAMP SYSTEM |
| 2    | 1   | DQ948-900       | MOUNTING MATERIAL        |
| 3    | 1   | REF6171-C (810) | ADAPTOR                  |
| 4    | 1   | DQ876-047       | WEDGE                    |
| 5    | 1   | DQ943-103       | DETECTION ARM            |
| 6    | 2   | CZ446-372       | PROXIMITY SWITCH M12x1   |
| 7    | 2   | CZ64-008        | CABLE PROX. SWITCH M12   |

| TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch] |                    |                    |                       |                         |                           | TOL. ON ANGLES UNLESS SPEC.          | TOL. ON RADII UNLESS SPEC. ± MM[inch] |                    |                  |   |
|--|--------------------|--------------------|-----------------------|-------------------------|---------------------------|--------------------------------------|---------------------------------------|--------------------|------------------|---|
| SIZE   | 0.5-6<br>[.02-.24] | 6-30<br>[.24-1.18] | 30-120<br>[1.18-4.72] | 120-315<br>[4.72-12.40] | 315-1000<br>[12.40-39.37] |                                      | SIZE                                  | 0.5-3<br>[.02-.12] | 3-6<br>[.12-.24] | 6-30<br>[.24-1.18]                        |
| TOL.   | 0.1 [.004]         | 0.2 [.008]         | 0.3 [.012]            | 0.5 [.02]               | 0.8 [.03]                 | ± 1°                                 | TOL.                                  | 0.2 [.008]         | 0.5 [.02]        | 1 [.04]                                   |
| SPECIFICATIONS                                       |                    |                    |                       |                         |                           | DIMENSIONS IN BRACKETS ARE IN [INCH] |                                       |                    |                  |   |
| NO CHANGE, NO PROGRESS                               |                    |                    |                       |                         |                           | FINISH UNLESS SPECIFIED              |                                       |                    |                  |   |
| WEIGHT: ± 4,418 kg                                   |                    |                    |                       |                         |                           | 3,2 $\sqrt{Ra_{\mu m}}$ [Ra $\mu$ ]  |                                       |                    |                  | www.EASchangesystems.com                  |
| ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED     |                    |                    |                       |                         |                           | SCALE 1:2                            |                                       |                    |                  | DESCRIPTION<br>HECS 40 - 810 TYPE 4 ASS'Y |
| GROUP TECH. CODES                                    | C.                 |                    |                       | DO NOT SCALE DRAWING    | DR breep                  | DATE 2-2-2021                        | DRAWING NO. HECS-40-810-4             |                    | Rev              | 9/02                                      |
|  | M.                 |                    |                       |                         | CH.                       | DATE                                 |                                       |                    |                  | A3  |