



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj

Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB644-950	HINGE LEFT ASSY TOP	
2	1	FB705-104	SHAFT HINGE	
3	1	FB706-950	HINGE LEFT ASSY BOTTOM	
4	1	FB709-104	SHAFT HINGE	
5	1	FB745-950	CONSOLE LEFT ASSY	
6	2	PP0310-071	PLAIN BEARING	
7	4	CCA819-0285C	SET SCREW M8x16	

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.			TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]				SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]	± 1'			TOL.	0.2 [008]	0.5 [02]	1 [04]

SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS		3,2 $\sqrt{Ra\mu m}$ [Raμ]		
WEIGHT: ± 78,107 kg		SCALE 1:4		www.EASchangesystems.com
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		DO NOT SCALE DRAWING		DESCRIPTION EPRS6-800 LEFT ASSY
GROUP TECH. CODES	C. M.	DR. CH.	yue	DATE 8-7-2016
				DRAWING NO. FB743-950
				Rev 9/02
				A2