



REVISION HISTORY EAS					
REV	ECO	DESCRIPTION	DATE	APPROVED	
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj	
Parts List					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	FB650-950	HINGE RIGHT ASSY TOP		
2	1	FB705-104	SHAFT HINGE		
3	1	FB709-104	SHAFT HINGE		
4	1	FB712-950	HINGE RIGHT ASSY BOTTOM		
5	1	FB739-950	CONSOLE RIGHT ASSY		
6	2	PP0310-071	PLAIN BEARING		
7	4	CCA819-0285C	SET SCREW M8x16		
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					
SIZE	0.5-6 [02-24]	6-30 [24-118]	30-120 [118-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]
TOL. ON ANGLES UNLESS SPEC.					
			± 1'		
TOL. ON RADII UNLESS SPEC. ± MM[inch]					
			0.2 [008]	0.5 [02]	1 [04]
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]			
		NO CHANGE, NO PROGRESS			
		3.2 $\sqrt{Ra}$ $\mu m$ [Ra]			
WEIGHT: ± 103,472 kg		SCALE 1:4			
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED					
GROUP TECH. CODES	C.	DO NOT SCALE DRAWING	DR. CH. yue	DATE 12-7-2016	
	M.				
		DRAWING NO. FB737-950		Rev 9/02	
				A2	



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DESCRIPTION  
EPRS6-1000 RIGHT ASSY