



REVISION HISTORY EAS										
REV	ECO	DESCRIPTION	DATE	APPROVED						
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj						
Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION							
1	1	FB644-950	HINGE LEFT ASSY TOP							
2	1	FB705-104	SHAFT HINGE							
3	1	FB706-950	HINGE LEFT ASSY BOTTOM							
4	1	FB709-104	SHAFT HINGE							
5	1	FB738-950	CONSOLE LEFT ASSY							
6	2	PP0310-071	PLAIN BEARING							
7	4	CCA819-0285C	SET SCREW M8x16							
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]										
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]	± 1'	TOL.	0.2 [008]	0.5 [02]	1 [04]
SPECIFICATIONS					DIMENSIONS IN BRACKETS ARE IN [INCH]					
NO CHANGE, NO PROGRESS					3.2 $\sqrt{Ra\mu m}$ [Raμ]					
WEIGHT: ± 93,721 kg					SCALE 1:4					
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED										
GROUP TECH. CODES					DO NOT SCALE DRAWING					
C. M.					DR. yue CH. DATE 12-7-2016					
DRAWING NO. FB736-950					Rev 9/02 A2					



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DESCRIPTION
EPRS6-1000 LEFT ASSY