



REVISION HISTORY EAS					
REV	ECO	DESCRIPTION	DATE	APPROVED	
-	E0105	RELEASED ACC. ECO	2017/11/23	welgravenj	
Parts List					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	FB650-950	HINGE RIGHT ASSY TOP		
2	1	FB705-104	SHAFT HINGE		
3	1	FB709-104	SHAFT HINGE		
4	1	FB712-950	HINGE RIGHT ASSY BOTTOM		
5	1	FB731-950	CONSOLE LEFT RIGHT		
6	4	CCA819-0285C	SET SCREW M8x16		
7	2	PP0310-071	PLAIN BEARING		
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS			TOL. ON ANGLES UNLESS SPEC. ± 1'		
3.2 $\sqrt{Ra\mu m}$ [Raμ]			TOL. ON RADII UNLESS SPEC. ± MM[inch]		
WEIGHT: ± 132,800 kg			SCALE 1:5		
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED			TOL. ON RADII UNLESS SPEC. ± MM[inch]		
GROUP TECH. CODES			DO NOT SCALE DRAWING		
C. M.			DR. yue CH. DATE		
DATE 12-7-2016			DATE		
DRAWING NO. FB729-950			Rev 9/02		
A2			A2		



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DESCRIPTION
EPRS6-1250 RIGHT ASSY