



REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj

  

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	FB650-950	HINGE RIGHT ASSY TOP
2	1	FB705-104	SHAFT HINGE
3	1	FB709-104	SHAFT HINGE
4	1	FB712-950	HINGE RIGHT ASSY BOTTOM
5	1	FB724-950	CONSOLE RIGHT ASSY
6	2	PP0310-071	PLAIN BEARING
7	4	CCA819-0285C	SET SCREW M8x16

  

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]	± 1'	TOL.	0.2 [008]	0.5 [02]	1 [04]

  

SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]	
NO CHANGE, NO PROGRESS		3.2 $\sqrt{Ra\mu m}$ [Raμ]	
WEIGHT: ± 113,272 kg		SCALE 1:5	
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED			
GROUP TECH. CODES	C. M.	DO NOT SCALE DRAWING	DR. CH. yue
		DATE 6-7-2016	DATE

  

		www.EASchangesystems.com	
DESCRIPTION		EPRS4-1250 RIGHT ASSY	
DRAWING NO.	FB722-950	Rev	9/02
		A2	