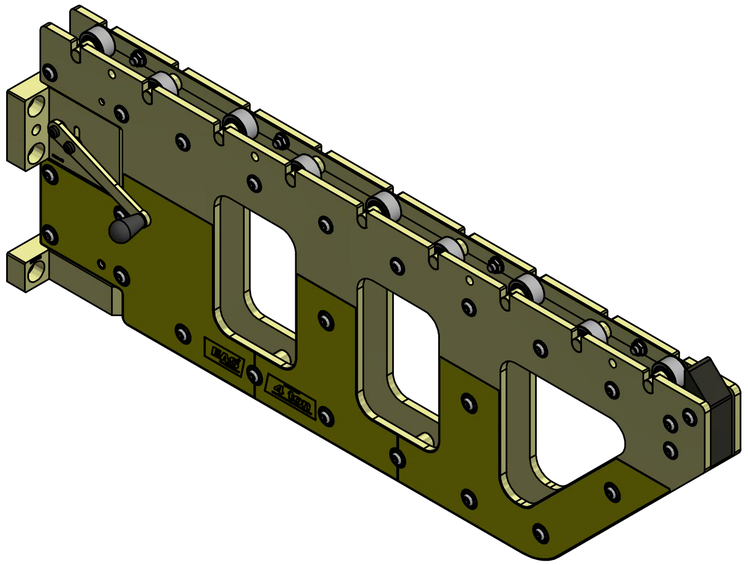

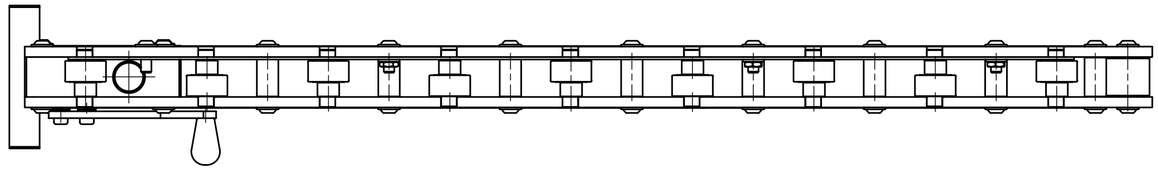

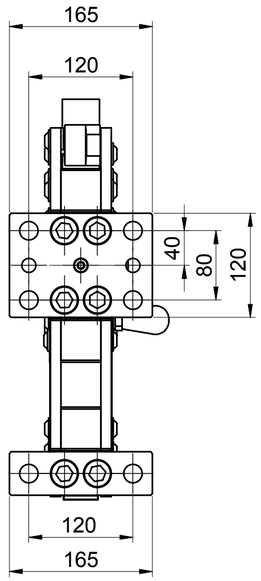

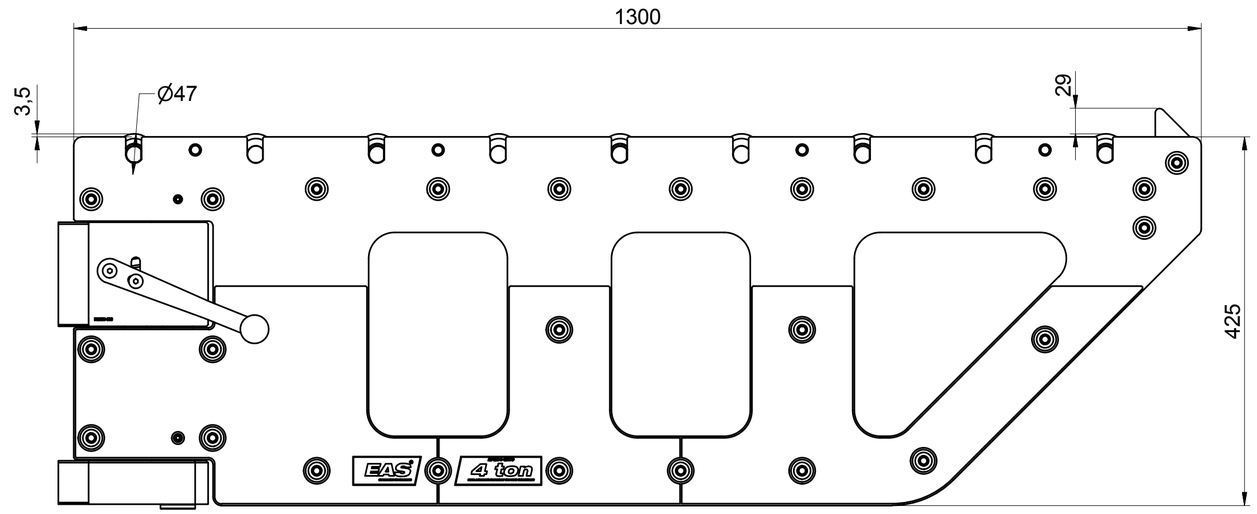

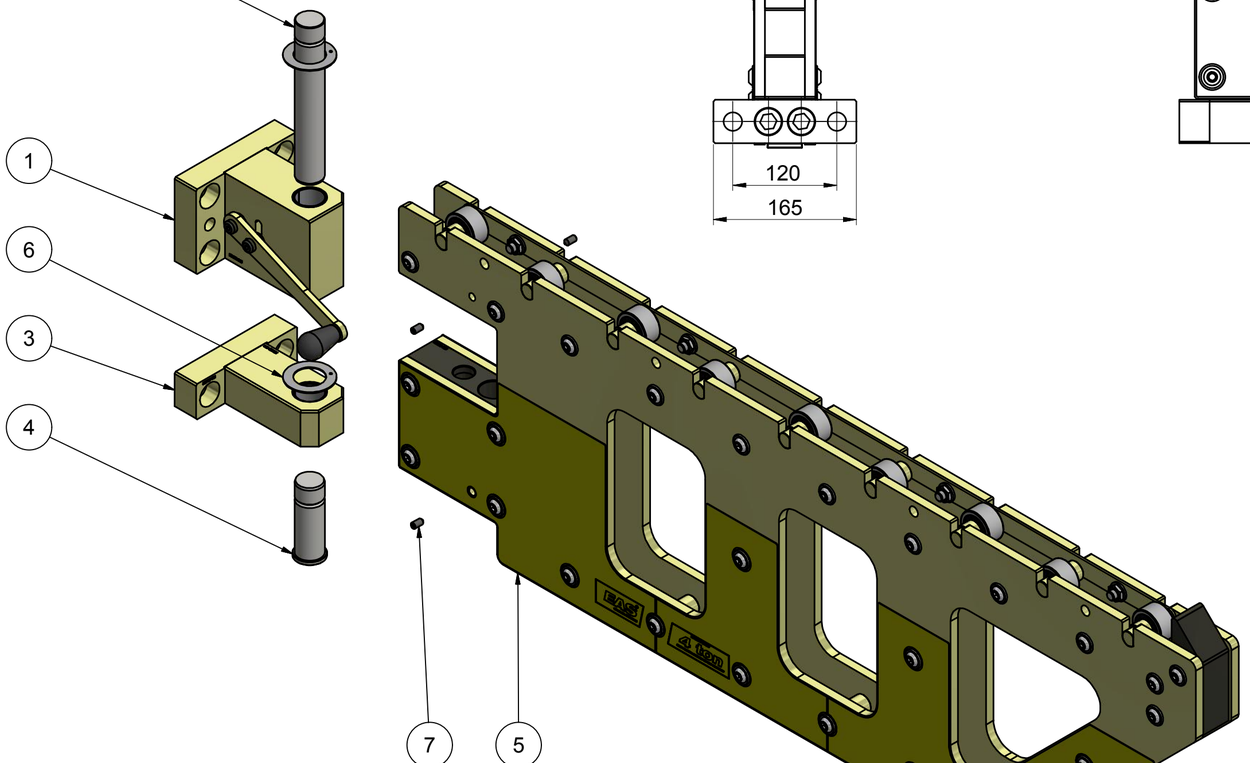

REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	FB644-950	HINGE LEFT ASSY TOP
2	1	FB705-104	SHAFT HINGE
3	1	FB706-950	HINGE LEFT ASSY BOTTOM
4	1	FB709-104	SHAFT HINGE
5	1	FB723-950	CONSOLE LEFT ASSY
6	2	PP0310-071	PLAIN BEARING
7	4	CCA819-0285C	SET SCREW M8x16

TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]

SPECIFICATIONS	DIMENSIONS IN BRACKETS ARE IN [INCH]	EAS® CHANGE SYSTEMS
	NO CHANGE, NO PROGRESS	www.EASchangesystems.com
WEIGHT: ± 103,521 kg	FINISH UNLESS SPECIFIED 3,2 √ Raμm [Raμ]	DESCRIPTION: EPRS4-1250 LEFT ASSY
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED	SCALE 1 : 5	
GROUP TECH. CODES C. M.	DO NOT SCALE DRAWING DR. yue DATE 6-7-2016 CH. DATE	DRAWING NO. FB721-950 Rev - 9/02 A2

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