



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB705-104	SHAFT HINGE	
2	1	FB709-104	SHAFT HINGE	
3	1	FB716-950	CONSOLE LEFT ASSY	
4	1	FB644-950	HINGE LEFT ASSY TOP	
5	1	FB706-950	HINGE LEFT ASSY BOTTOM	
6	2	PP0310-071	PLAIN BEARING	
7	4	CCA819-0285C	SET SCREW M8x16	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]
TOL. ON ANGLES UNLESS SPEC.			TOL. ON RADII UNLESS SPEC. ± MM[inch]	
± 1'			0.5-3 [.02-.12]	3-6 [.12-.24]
± 1'			1 [.04]	
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS		3.2 $\sqrt{Ra\mu m}$ [Raμ]		
WEIGHT: ± 81,899 kg		SCALE 1:5		
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		DO NOT SCALE DRAWING		
GROUP	C.	DR.	yue	DATE 6-7-2016
TECH.	M.	CH.		DATE
DRAWING NO. FB714-950		Rev 9/02		
DESCRIPTION EPRS4-1000 LEFT ASSY		A2		



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