



REVISION HISTORY EAS					
REV	ECO	DESCRIPTION	DATE	APPROVED	
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj	
Parts List					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	FB650-950	HINGE RIGHT ASSY TOP		
2	1	FB695-950	CONSOLE RIGHT ASSY		
3	1	FB705-104	SHAFT HINGE		
4	1	FB709-104	SHAFT HINGE		
5	1	FB712-950	HINGE RIGHT ASSY BOTTOM		
6	4	CCA819-0285C	SET SCREW M8x16		
7	2	PP0310-071	PLAIN BEARING		
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]
TOL. ON ANGLES UNLESS SPEC. ± 1'					
TOL. ON RADII UNLESS SPEC. ± MM[inch]					
SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]		
TOL.	0.2 [.008]	0.5 [.02]	1 [.04]		
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]			
NO CHANGE, NO PROGRESS		FINISH UNLESS SPECIFIED			
WEIGHT: ± 80,089 kg		3,2 $\sqrt{Ra\mu m}$ [Raμ]			
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		SCALE 1:4			
GROUP TECH. CODES		DO NOT SCALE DRAWING			
C.	M.	DR. CH.	yue	DATE 5-7-2016	
www.EASchangesystems.com		DESCRIPTION EPRS4-800 RIGHT ASSY			
DRAWING NO. FB693-950		Rev 9/02			
A2					