



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB644-950	HINGE LEFT ASSY TOP	
2	1	FB694-950	CONSOLE LEFT ASSY	
3	1	FB705-104	SHAFT HINGE	
4	1	FB706-950	HINGE LEFT ASSY BOTTOM	
5	1	FB709-104	SHAFT HINGE	
6	4	CCA819-0285C	SET SCREW M8x16	
7	2	PP0310-071	PLAIN BEARING	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]
TOL. ON RADI UNLESS SPEC. ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]	
TOL.	0.2 [008]	0.5 [02]	1 [04]	
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS		FINISH UNLESS SPECIFIED		
3.2 $\sqrt{Ra\mu m}$ [Raμ]		SCALE 1:4		
WEIGHT: ± 70,340 kg		ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED		
GROUP TECH. CODES		DO NOT SCALE DRAWING		DR. yue DATE 5-7-2016
C.		M.		CH. DATE
www.EASchangesystems.com		DESCRIPTION EPRS4-800 LEFT ASSY		
DRAWING NO. FB692-950		Rev 9/02		
A2				