



REVISION HISTORY EAS										
REV	ECO	DESCRIPTION			DATE	APPROVED				
-	E0105	RELEASED ACC. ECO			2017/11/21	welgravenj				
Parts List										
ITEM	QTY	PART NUMBER			DESCRIPTION					
1	1	FB641-950			HINGE RIGHT ASSY					
2	1	FB678-104			SHAFT HINGE					
3	1	FB688-950			CONSOLE RIGHT ASSY					
4	1	PP0311-071			PLAIN BEARING					
5	2	CCA615-0285C			SET SCREW M6x10					
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.		TOL. ON RADII UNLESS SPEC. ± MM[inch]		
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]	
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]	± 1'	TOL.	0.2 [008]	0.5 [02]	1 [04]
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]								
WEIGHT: ± 57,673 kg		NO CHANGE, NO PROGRESS								
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		3,2 $\sqrt{Ra\mu m}$ [Raμ]								
SCALE 1:4										
GROUP TECH. CODES		C.		DO NOT SCALE DRAWING		DR. Yue		DATE 1-7-2016		
M.						CH.		DATE		
								DRAWING NO. FB686-950		
								Rev 9/02		
								A2		



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DESCRIPTION
EPRS2-1250 RIGHT ASSY