



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB639-950	HINGE LEFT ASSY	
2	1	FB678-104	SHAFT HINGE	
3	1	FB687-950	CONSOLE LEFT ASSY	
4	1	PP0311-071	PLAIN BEARING	
5	2	CCA615-0285C	SET SCREW M6x10	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]	
WEIGHT: ± N/A			NO CHANGE, NO PROGRESS	
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			3.2 $\sqrt{Ra\mu m}$ [Raμ]	
SCALE 1:4			www.EASchangesystems.com	
GROUP TECH. CODES C. M.			DESCRIPTION EPRS2-1250 LEFT ASSY	
DO NOT SCALE DRAWING			DRAWING NO. FB685-950	
DR. Yue			DATE 1-7-2016	
CH.			DATE	
			Rev 9/02	
			A2	

