



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB641-950	HINGE RIGHT ASSY	
2	1	FB678-104	SHAFT HINGE	
3	1	FB682-950	CONSOLE RIGHT ASSY	
4	1	PP0311-071	PLAIN BEARING	
5	2	CCA615-0285C	SET SCREW M6x10	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]				
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]
TOL. ON ANGLES UNLESS SPEC.				
TOL. ON RADII UNLESS SPEC. ± MM[inch]				
TOL. 0.5-3 [02-12]				
TOL. 3-6 [12-24]				
TOL. 6-30 [24-1.18]				
TOL. ± 1'				
TOL. 0.2 [008]				
TOL. 0.5 [02]				
TOL. 1 [04]				
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS		NO CHANGE, NO PROGRESS		
3,2 FINISH UNLESS SPECIFIED		3,2 FINISH UNLESS SPECIFIED		
√ Ra μm [Ra μ]		√ Ra μm [Ra μ]		
WEIGHT: ± 42,952 kg		SCALE 1:4		
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		SCALE 1:4		
GROUP TECH. CODES		DO NOT SCALE DRAWING		
C.		DR. Yue		
M.		CH.		
		DATE 30-6-2016		
		DATE		
		DRAWING NO. FB680-950		
		Rev 9/02		
		A2		



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DESCRIPTION
EPRS2-1000 RIGHT ASSY