



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/21	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB639-950	HINGE LEFT ASSY	
2	1	FB678-104	SHAFT HINGE	
3	1	FB681-950	CONSOLE LEFT ASSY	
4	1	PP0311-071	PLAIN BEARING	
5	2	CCA615-0285C	SET SCREW M6x10	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]
TOL. ON ANGLES UNLESS SPEC. ± 1'				
TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.2 [.008]	0.5 [.02]	1 [.04]	
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS				
3.2 \sqrt{Ra} μm [Ra]				
WEIGHT: ± N/A		www.EASchangesystems.com		
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		DESCRIPTION EPRS2-1000 LEFT ASSY		
GROUP TECH. CODES	C. M.	DO NOT SCALE DRAWING	DR. CH. Yue	DATE 30-6-2016
		DRAWING NO. FB679-950		Rev 9/02 A2