



REVISION HISTORY EAS					
REV	ECO	DESCRIPTION	DATE	APPROVED	
-	E0105	RELEASED ACC. ECO	2017/11/20	welgravenj	
Parts List					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	FB639-950	HINGE LEFT ASSY		
2	1	FB672-950	CONSOLE LEFT ASSY		
3	1	FB678-104	SHAFT HINGE		
4	1	PP0311-071	PLAIN BEARING		
5	2	CCA615-0285C	SET SCREW M6x10		
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]	
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]		
WEIGHT: ± N/A			NO CHANGE, NO PROGRESS		
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			3.2 FINISH UNLESS SPECIFIED √ Raμm [Raμ]		
SCALE 1:3					
GROUP TECH. CODES	C. M.	DO NOT SCALE DRAWING	DR. CH. Yue	DATE 30-6-2016	
www.EASchangesystems.com			DESCRIPTION EPRS2-800 LEFT ASSY		
DRAWING NO. FB670-950			Rev	9/02	
			A2		