


REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/20	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB637-950	HINGE RIGHT ASSY	
2	1	FB653-104	SHAFT HINGE	
3	1	FB668-950	CONSOLE RIGHT ASSY	
4	1	PP0311-071	PLAIN BEARING	
5	2	CCA615-0285C	SET SCREW M6x10	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
			315-1000 [12.40-39.37]	
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]
			0.8 [03]	± 1'
TOL.		0.2 [008]	0.5 [02]	1 [04]
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS				
3,2 $\sqrt{Ra\mu m [Ra\mu]}$				
WEIGHT: ± 33,820 kg		www.EASchangesystems.com		
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		DESCRIPTION EPRS1-1000 RIGHT ASSY		
GROUP	C.	DO NOT SCALE	DR. Yue	DATE 22-6-2016
TECH.	M.	DRAWING	CH.	DATE
DRAWING NO. FB666-950		Rev 9/02		
				A2