



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/13	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB637-950	HINGE RIGHT ASSY	
2	1	FB653-104	SHAFT HINGE	
3	1	FB659-950	CONSOLE RIGHT ASSY	
4	1	PP0311-071	PLAIN BEARING	
5	2	CCA615-0285C	SET SCREW M6x10	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]
TOL. ON RADIUS UNLESS SPEC. ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.2 [.008]	0.5 [.02]	1 [.04]	
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS		3.2 $\sqrt{Ra\mu m}$ [Raμ]		
WEIGHT: ± 28,635 kg		SCALE 1:3		
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED		SYMBOL		
GROUP TECH. CODES		DO NOT SCALE DRAWING		
C. M.		DR. Yue CH. DATE 22-6-2016		
		DATE 22-6-2016		
		DRAWING NO. FB657-950		
		Rev 9/02		
		A2		



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DESCRIPTION
EPRS1-800 RIGHT ASSY