


REVISION HISTORY EAS										
REV	ECO	DESCRIPTION	DATE	APPROVED						
-	E0105	RELEASED ACC. ECO	2017/11/13	welgravenj						
Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION							
1	1	FB629-950	CONSOLE RIGHT ASSY							
2	1	FB637-950	HINGE RIGHT ASSY							
3	1	FB653-104	SHAFT HINGE							
4	1	PP0311-071	PLAIN BEARING							
5	2	CCA615-0285C	SET SCREW M6x10							
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]						
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]	
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.8 [03]	± 1'	TOL.	0.2 [008]	0.5 [02]	1 [04]
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]								
WEIGHT: ± 22,311 kg		NO CHANGE, NO PROGRESS					www.EASchangesystems.com			
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED		3.2 $\sqrt{Ra\mu m}$ [Raμ]					DESCRIPTION EPRS1-500 RIGHT ASSY			
GROUP TECH. CODES	C. M.	DO NOT SCALE DRAWING	DR. Yue	DATE 22-6-2016	DATE	DRAWING NO. FB655-950	Rev	9/02	A2	