



REVISION HISTORY EAS				
REV	ECO	DESCRIPTION	DATE	APPROVED
-	E0105	RELEASED ACC. ECO	2017/11/13	welgravenj
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	FB623-950	CONSOLE LEFT ASSY	
2	1	FB636-950	HINGE LEFT ASSY	
3	1	FB653-104	SHAFT HINGE	
4	1	PP0311-071	PLAIN BEARING	
5	2	CCA615-0285C	SET SCREW M6x10	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-6 [02-.24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]
TOL. ON RADI UNLESS SPEC. ± MM[inch]			TOL. ON ANGLES UNLESS SPEC.	
SIZE	0.5-3 [02-.12]	3-6 [12-.24]	6-30 [24-1.18]	
TOL.	0.2 [008]	0.5 [02]	1 [04]	
SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN [INCH]		
NO CHANGE, NO PROGRESS		FINISH UNLESS SPECIFIED		
3.2 $\sqrt{Ra\mu m}$ [Raμ]		SCALE 1:2.5		
WEIGHT: ± 19,539 kg		DO NOT SCALE DRAWING		
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED		DR. Yue		
GROUP TECH. CODES		DATE 17-6-2016		
C. M.		CH. DATE		
www.EASchangesystems.com		DRAWING NO. FB654-950		
DESCRIPTION EPRS1-500 LEFT ASSY		Rev 9/02		
A2		A2		