



TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS						DIMENSIONS IN BRACKETS ARE IN [INCH]				
WEIGHT: ± 304,473 kg						NO CHANGE, NO PROGRESS				
						FINISH UNLESS SPECIFIED 3,2 $\sqrt{Ra\mu m}$ [Raμ]				
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED						SCALE				
						1:5				
GROUP TECH. CODES	C.			DO NOT SCALE DRAWING	DR. breep	DATE 28-4-1995				
	M.				CH.	DATE				
						DESCRIPTION <b>MOD12010</b> <b>1200 kN MOULDCLAMP</b>				
						DRAWING NO. EA951346-100 Rev 9/02 A3				