



NOTE: SEAL KIT MLC604 K CONSISTS OF SEALS MARKED WITH A *.

Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION							
1	1	DQ1231-030	MANIFOLD							
2	4	DQ1212-040	PLUNGER							
3	4	DQ1213-044	STOPRING							
4	4	DQ1214-110	SPRING							
*5	4	DQ1298-041	DOUBLE DELTA SEAL							
6	3	CS235-006	TERMINAL PLUG							
7	-	-	-							
8	2	A1006-245	PLUG 1/16"-27 NPTF							
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]										
SIZE	0.5-6 [02-24]	6-30 [24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
							SIZE	0.5-3 [02-12]	3-6 [12-24]	6-30 [24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS										
DIMENSIONS IN BRACKETS ARE IN [INCH]										
NO CHANGE, NO PROGRESS										
3.2 FINISH UNLESS SPECIFIED √ Ra μm [Ra μ]										
WEIGHT: ± 4,745 kg										
SCALE 1:1										
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED										
GROUP C. DO NOT DR. DATE DRAWING SCALE welgravenj 28-6-2012 DATE M. CH. DATE										
DESCRIPTION LEDGE CLAMP MLC604										
DRAWING NO. DQ1232-900 Rev 1 9/02										
A2										

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	UP-DATE BOM + ADD NOTE: USE LOCTITE 542 (2x)	01-10-19	breep